

Technical Data Sheet

Product description: Methacrylat based material for generative manufacturing of casts with Direct Light Processing (DLP) Technology to fabricate earmolds.

Manufacturer: Dreve Otoplastik GmbH
Max-Planck-Straße 31
59423 Unna / Germany

Composition:

Pos	Chemical Term
1	EBADMA
2	BDDMA
3	Initiator
4	Inhibitor
5	Pigment

Color: red transparent
Density: 1,1 – 1,2 g/ml
Viscosity: 0,1 – 0,5 Pa s (bei 23°C)

Penetration depth: D_p: 166 µm (6,5 mils)
Critical Exposure: E_c: 5,0 mJ/cm²

These data are a matter of typical values. Variations in the manufacturing process may lead to modified mechanic characteristics and colour variations. Errors excepted. Our products are subject to constant further development. We reserve the right to changes of the material properties, these can also occur without prior notice.