

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Dremel 421 Polishing Compound

Catalog Number : 2615110421

Product Identifier: Abrasive System Division

Manufacturer/Distributor: Robert Bosch Tool Corporation 1800 W. Central Road Mt. Prospect, IL 60056

For More Information Call:

In Case Of Emergency Call:

(Monday-Friday, 8:00 AM– 5:00 PM CST) Dremel Customer Service 800-437-3635 (24 Hours/Day, 7 Days/Week) (866) 403-6302

General Use: Use with felt or cloth accessories to polish metals and plastics. Compound will remove a dull oxidized film and/or light surface imperfections

2. COMPOSITION/INFORMATION ON INGREDIENT

INGREDIENT	PERCENT
INGREDIENT	GC
Silicon Carbide	 76
Vitrified Bond	 24
* Chemical composition:	
SiC	 75
SiO2	 16.6
AI2O3	 4.2
Na2O	 0.8
CaO	 0.7
K2O	 1.6
Fe2O3	 0.06
Others	 1.04

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

Product is not considered hazardous in shipping, storage, or handling according to the criteria of the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. However observe precautions for the dust generated by the user.

POTENTIAL HEALTH EFFECTS:

Inhalation:

No adverse health effects are expected from inhalation exposure.

Eye Contact:

Eye contact is not expected to occur during normal use of the product. Mechanical Eye Irritation: Signs/Symptoms can include irritation, redness, scratching of the cornea and tearing. Dust creating by cutting, grinding, sanding, or machining may cause eye irritation. Dust creating by cutting, grinding, sanding, or machining may cause eye irritation.

Skin Contact:

No adverse health effects are expected from skin contact. Mechanical skin irritation: signs/symptoms can include itching and redness.



Ingestion:

No hazard anticipated through ingestion in normal industrial use. **Chronic:** Suspect Cancer Hazard (contains silica), Risk of cancer depends on duration and level of exposure to respirable dust

4. FIRST AID MEASURES

INHALATION:

If signs/symptoms occur, remove person to fresh air. If signs/symptoms continue, call a physician.

EYE CONTACT:

Immediately flush eyes with plenty of water for 15 minutes. If abrasive particles are not removed by flush, obtain medical attention.

SKIN CONTACT:

Wash with soap and water. Wash clothing daily, imbedded abrasive particles can abrade skin resulting in irritation

INGESTION:

Swallowing less than an ounce will not cause significant harm. For larger amounts do not induce vomiting, but give two 12 ounce glasses of water and obtain medical advise.

5. FIRE FIGHTING MEASURES

Flashpoint and Method: Not applicable Flammable Limits: Not applicable Auto ignition Temperature: Not applicable

Extinguishing Media: Water, carbon dioxide, dry chemical, foam

Special Fire Fighting Procedures:

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Unusual Fire and Explosion Hazards: Not applicable

NFPA HAZARD CODES: Health: 1, Fire: 0, Reactivity: 0, Unusual Reaction Hazard: none

6. ACCIDENTAL RELEASE MEASURES

Sweep or scoop up material for reuse or reclaim if possible; otherwise place in a disposal container for proper disposition. Do not flush to sewers or waterways unless authorized to do so by appropriate government official.

7. HANDLING AND STORAGE

Storage Temperature: Ambient General: Keep out of sun and away from heat sources, as product may melt. Observe all safeguards for container residue until cleaned or destroyed

8. EXPOSURE ECONTROL/PERSONAL PROTECTION

Engineering Controls:

Local exhaust ventilation should be provided to maintain the airborne exposure to personnel below the OSHA PEL and ACCIH TWA during handling and use

Personal Protection/Respirator:

Where engineering controls cannot be provided a NIOSH/MSHA approved respirator for dust's having a TWA not less than 0.05 MG/M3 should be used during buffing operation's. Respiratory protection is usually not required during normal storage and handling

Protective Clothing:

For normal handling of unused product wear safety glasses and observe normal good hygiene, such as frequent



washing of exposed areas and a daily change and laundering of clothing. During buffing the use of a face shield, cloth gloves, and cloth apron is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point	 Not Applicable
Vapor Pressure	 Not Applicable
Vapor Density	 Not Applicable
Evaporation Rate	 Not Applicable
Solubility In water	 Not Applicable
Percent Volatile	 Not Applicable
PH	 Not Applicable
Viscosity	 Not Applicable
Melting Point	Not Applicable

10. STABILITY AND REACTIVITY

Stability: Stable

Incompatibility; Materials/conditions to avoid: Not Applicable Hazardous Polymerization: Hazardous polymerization will not occur. Hazardous Decomposition Products: No hazardous decomposition products are expected during normal use of this product. However, during flaming conditions or excessive heating the following may be emitted: Carbon Monoxide, Carbon Dioxide, Oxides of nitrogen, cyanides, formaldehyde

11. TOXILOGICAL INFORMATION

Eye Protection: Wear safety glassed with side shields. Use protective glasses and/or face shield as recommended in ANSI Standard Z87.1. Skin Protection: Not Applicable Recommended Ventilation: Provide appropriate local exhaust for grinding, cutting or sanding cured material. If exhaust ventilation is not adequate, use appropriate respiratory protection. Use particulate collection systems. Respiratory Protection: Avoid breathing of dust created by cutting, sanding or grinding. Select one of the following NIOSH approved respirators based on airborne concentration of contaminant and in accordance with OSHA regulations: half-mask dust respirator; full-face dust respirator. Prevention of Accidental Ingestion: Do not ingest. Recommended Storage: Not Applicable Fire and Explosion Avoidance: Not Applicable

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTHORITY	SKIN*
Silicon Carbide or	10	MG/M3	TWA	ACGIH	
Silicon Carbide or	10	MG/M3	TWA	OSHA	
Cured Adhesive	None	None	None	None	
Nylon Fibers or WEB	None	None	None	None	
Calcium Carbonate	10	MG/M3	TWA	ACGIH	
Calcium Carbonate	15	MG/M3	TWA	OSHA	

* Skin Notation: Listed substances indicated with "Y" under Skin refer to the potential contribution to the overall exposure by the culaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

Source of Exposure Limit Data:

- ACGIH: American Conference of Governmental Industrial Hygienists

- OMRG: Chemical Manufacturer Recommended Exposure Guidelines

- OSHA: Occupational Safety and Health Administration

- None: None Established



12. ECOLOGICAL INFORMATION

No information available

13. DISPOSAL CONSIDERATIONS

Recommended Disposal: Incinerate in an industrial or commercial facility. Dispose of waste product is a sanitary landfill. Environmental Data: Not determined.

Regulatory Information: Volatile Organic Compounds: Not Applicable Volatile Organic Compounds less H2O & Exempt Solvents: Not Applicable

Since regulations vary, consult applicable regulations or authorities before disposal. U.S. Hazardous Waste Number = None (Not U.S. EPA Hazardous)

EPCRA Hazard Class: Fire Hazard: No Pressure: No Reactivity: No Acute: Yes Chronic: No

14. TRANSPORTATION INFORMATION

Proper Shipping Name: Polishing Compound Hazardous Label Required: NONE IATA (Air Shipping Name): None IMO (Boat shipping name): None

15. REGULATORY INFORMATION

TSCA (Toxic Substance Control Act):All components of this product are listed on the TSCA Inventory.
CERCLA (Comprehensive Emergency Response, Compensation, and Liability Act): Not Reportable.
SARA TITLE III (Superfund Amendments and Reauthorization Act):
302 Extremely Hazardous Substance's: NONE
311 Hazard Categorization: Acute - Chronic X Fire - Pressure - Reactive - Not Established
312 is the action for the Annual Reporting of SARA 311
313 Reportable Ingredients: NONE

CALIFORNIA Proposition 65 Ingredients: SILICA- See Section 2 MICHIGAN Critical Materials: Not determined NEW JERSEY Environmental Hazardous Substance List: Not determined PENNSYLVANIA Hazardous Substance: Not determined PENNSYLVANIA Environmental Hazardous Substance: Not determined CANADIAN WHMIS: The workplace Hazardous Materials Information System classification for this product is: Class D, Div 2, Sub div B, Eye/Skin Irritant CPR: This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) HAZARDOUS PRODUCTS ACT See CERCLA information above

16. OTHER INFORMATION

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It shall be the responsibility of the customer purchasing this product to ensure that all employees/users of this product be familiar with and trained in the handling, use and hazards associated with this product as contained herein. This responsibility shall also extend directly to the user.